



- Loctite Master Gasket (92-12564-2)
- Perfect Seal (92-34227-1)
- Loctite 690 (92-909833)

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	863	8981A18	CYLINDER BLOCK/CRANKCASE	1		5
2		72038	BRACKET-STARTER MOTOR (L)	1		5
3	10	73279	SCREW-BRACKET TO CRANKC	2		5
4	13	26993	LOCKWASHER-BRACKET SCRE	4		5
5		76867	COVER-STARTER MOTOR (LO)	1		5
6	10	73279	SCREW-COVER TO CRANKCAS	2		5
7	22	39072	PLUG	1		5
8	17	20032	DOWEL PIN	2		5
9	16	64936	STUD-CARBURETOR (1-1/4 IN.	4		5
10	16	68165	STUD-CRANKCASE TO DRIVE	2		5
11	17	20033	DOWEL PIN-CRANKCASE TO C	2		5
12	16	87901	STUD (4 IN.)	2		5
13	16	68166	STUD (2-1/8 IN.)	2		5
14	16	68167	STUD (2-1/2 IN.)	2		5
15	10	73657	SCREW (1-1/2 IN.)	13		5
15	10	31984	SCREW (1-3/8 IN.)	3		5
15	10	73275	SCREW (2-7/8 IN.)	2		5
16	12	26020	WASHER-CRANKCASE SCREW	17		5
17	10	20359	SCREW-CENTER MAIN BEARING	1		5
18	10	19922075	SCREW (3/4 IN.)	2	DESIGN II W/LOCKWASHER	
19	12	830135	LOCKWASHER	3	DESIGN II W/LOCKWASHER	5
18	10	98260	SCREW (5/8 IN.)	2	DESIGN I W/TAB WASHER	
19	14	20091	TAB WASHER	3	DESIGN I W/TAB WASHER	5
20	32	830756109	TUBE-BALANCE-MAIN BEARING	1		5
21	22	99664	ELBOW-BALANCE TUBE TO CYL	2		5
22	22	65857	CONNECTOR-BLEED HOSE (UPP	1		5
23	32	99130122	HOSE-CYLINDER BLEED (11 IN.)	1		5
24	21	42867	CHECK VALVE-BLEED HOSE (LO	1		5
25	22	812831	PRIMER TEE (OLD DESIGN)	1		
26		812996	COVER	1	NON OIL	5
27	25	48462	O-RING	1	NON OIL	2,5
28	10	55515	SCREW	2	NON OIL	5
29	12	89302	WASHER	2	NON OIL	5
30		12415	TEMPERATURE SENDER	1	POWERBOAT	
31	84	88824A	CABLE ASSEMBLY	1	POWERBOAT	
-	27	85491A90	GASKET SET	1		
-		814278A93	POWERHEAD ASSEMBLY, COMF	1		